






















Technical Specification

CHARACTERISTICS	Requirement as per ISO 13006:2018 Gr Blb 0.5% ≤ E ≤ 3.0%	Requirement as per IS 15622:2017 Gr Blb 0.08% ≤ E ≤ 3.0	AGL Value	Test Method
(A) DIMENSION & SURFACE QUALITY				
 Deviation In Length & Width	± 0.3%, ± 1.0 mm	± 0.1%	± 0.1%	ISO 10545 Part-2 IS 13630 Part-1
 Deviation In Thickness	± 5.0%, ± 0.5 mm	± 5.0%	± 3.0%	ISO 10545 Part-2 IS 13630 Part-1
 Straightness of Edge	± 0.3%, ± 0.8 mm	± 0.1%	± 0.1%	ISO 10545 Part-2 IS 13630 Part-1
 Rectangularity	± 0.3%, ± 1.5 mm	± 0.1%	± 0.1%	ISO 10545 Part-2 IS 13630 Part-1
 Surface Flatness	± 0.4%, ± 1.8 mm	± 0.5%	± 0.2%	ISO 10545 Part-2 IS 13630 Part-1
 Surface Quality	Min. 95% of Tiles shall be free from visible defects that would impair the appearance of a major area of the tiles	Min. 95% of Tiles shall be free from visible defects that would impair the appearance of a major area of the tiles	Min. 95% of Tiles shall be free from visible defects that would impair the appearance of a major area of the tiles	ISO 10545 Part-2 IS 13630 Part-1
 Glossiness*	-	-	> 85	Glossmeter
(B) PHYSICAL & THERMAL PROPERTIES				
 Water Absorption % By Wt.	0.5 ≤ E ≤ 3.0, Ind. 3.3 Max.	0.08 ≤ E ≤ 3.0, Ind. 3.3 Max.	2.0-3.0%	ISO 10545 Part-3 IS 13630 Part-2
 Flexural Strength (MOR) In N/mm ²	Avr. 30, Ind. Min. 27	Avr. 30, Ind. Min. 27	≥ 32 N/mm ²	ISO 10545 Part-4 IS 13630 Part-6
 Breaking Strength in N	1100 N Min.	1100 N Min.	> 1500 N	ISO 10545 Part-4 IS 13630 Part-6
 Bulk Density (gm/cc)	2.0 Min.	2.0 Min.	≥ 2.1	ISO 10545 Part-3 IS 13630 Part-2
 Resistance to Surface Abrasion	Manufacturer to State Class	PEI II Min.	Min. PEIII	ISO 10545 Part-7 IS 13630 Part-11
 Co-efficient of Liner Thermal Expansion from ambient temp to 100°C (K-1)	9x10 ⁻⁶ Max.	7x10 ⁻⁶ Max.	≤ 6x10 ⁻⁶	ISO 10545 Part-8 IS 13630 Part-4
 Thermal Shock Resistance	10 Cycles Min.	10 Cycles Min.	No Damage after 10 cycles	ISO 10545 Part-9 IS 13630 Part-5
 Moisture Expansion in mm/M	Test Method Available	0.02 Max.	Nil	ISO 10545 Part-10 IS 13630 Part-3
 Craze Resistance	Required	4 Cycles at 7.5 bar Min.	Resistance	ISO 10545 Part-11 IS 13630 Part-9
 Frost Resistance	Resistance	Resistance	Resistance	ISO 10545 Part-12 IS 13630 Part-10
 Moh'S Scratch Hardness	Min. 5	Min. 5	≤ 5	EN 101 IS 13630 Part-13
(C) CHEMICAL PROPERTIES				
 Resistance To Household Chemicals	No Damage	Min. Class AA	Class AA	ISO 10545 Part-13 IS 13630 Part-8
 Resistance To Acids & Alkalis (Except HF Acid)	No Damage	Min. Class AA	Class AA	ISO 10545 Part-13 IS 13630 Part-8
 Stain Resistance	Min. Class 3	Min. Class 1	Resistance	ISO 10545 Part-14 IS 13630 Part-8

* PPT Finish

Packing Specification

Size (mm)	Thickness (mm)	Weight (Kg.)	No. of Tiles / Box	Area Sq. mtr./ Box
600x600mm	9.5 mm	29.0 kg.	04 pcs.	1.44m ²